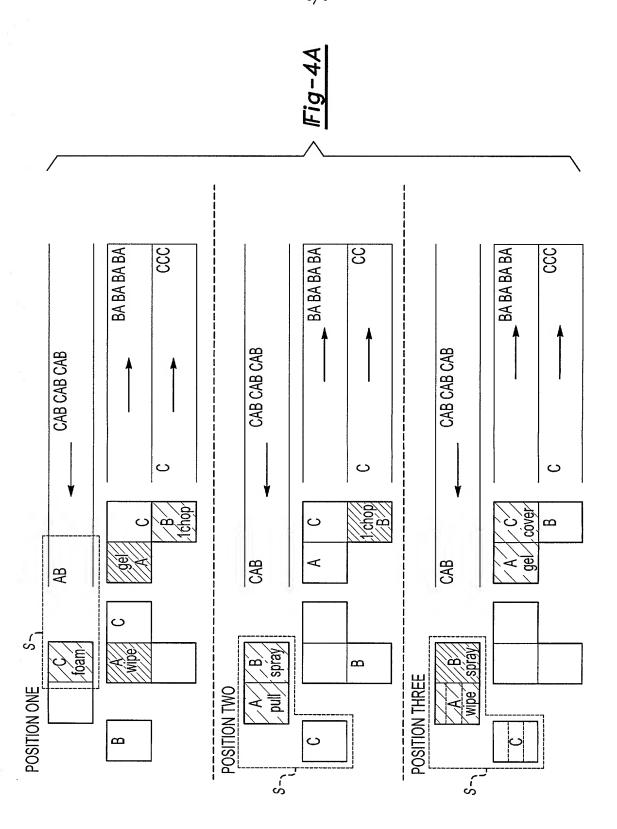


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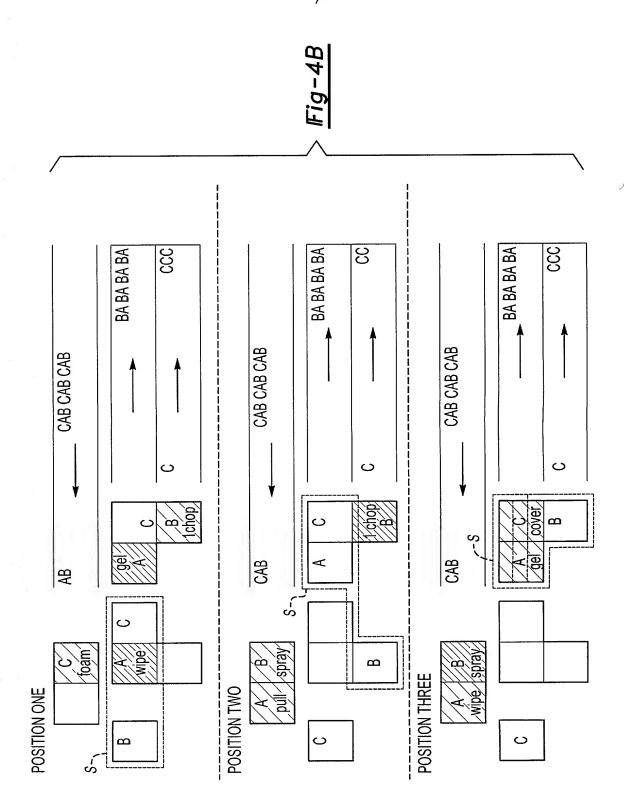
| , <u> </u>         |            |             |  |  |   | 0 /5  |                     |                             |               |  |
|--------------------|------------|-------------|--|--|---|-------|---------------------|-----------------------------|---------------|--|
|                    | 7000 40    | 70ne 10     | Wipe<br>two min<br>total                             | No stop<br>req'd.  | No stop<br>req'd.                       | 2/5   |                     |                             |               |  |
| Inside Spray Booth | 70000      | 6 auo7      |  | No stop<br>req'd.  | No stop<br>req'd.                       |       |                     |                             |               |  |
|                    | 7,000      | 2 au07      | De-mold<br>finished "c" lap<br>part – one<br>minute. | No stop req'd.   | No stop req'd.                          |       |                     | 5 Cure                      | 5 Cure        |  |
|                    |            | 7 ONE /     | No stop req'd.                                       | Rotate; Flip and<br>Chop; Barrier<br>Coat two min.<br>total. | Foam; Base;<br>Rotate one<br>min. total |       | enenk               |                             |               |  |
|                    |            | _           | Cure/<br>Queue                                       | Cure/<br>Queue   | Cure/<br>Queue                          | Fig-2 | 6<br>Cure and queue | 49                          | Roll,<br>Trim |  |
|                    | 7000 Kolkh | 7011e 3a/30 | Cure   | Cure   | Cure                                    | Fig   |                     | 10b Gel Cover 24A 24B 1Chop |               |  |
|                    | Zone A     | 7 DIIG 4    | Queue<br>(4a)  | Queue<br>(4b)<br>Roll;<br>Trim                               | Queue<br>(4a)                           |       | and a second        |                             | _             |  |
|                    | 28         | Гар         | To lap B   | To lap C   | To lap A                                |       |                     |                             | 24A           |  |
|                    | 70ne 2     | 7 201107    |  | First Chop<br>Coat<br>Spray                                  | Cover<br>Coat<br>Spray                  |       | III, 7              | 10a<br>Wipe                 | 100           |  |
|                    | 70ne 1     | 70110 1     | Gelcoat  |  |   |       | Pull,<br>Wipe       | 9<br>Wipe                   | Fig-3         |  |
|                    | Mold Lan   | מסוגות ביי  | Lap 1<br>"A"   | B  | Lap 1<br>"C"                            |       |                     |                             | <u>用</u>      |  |

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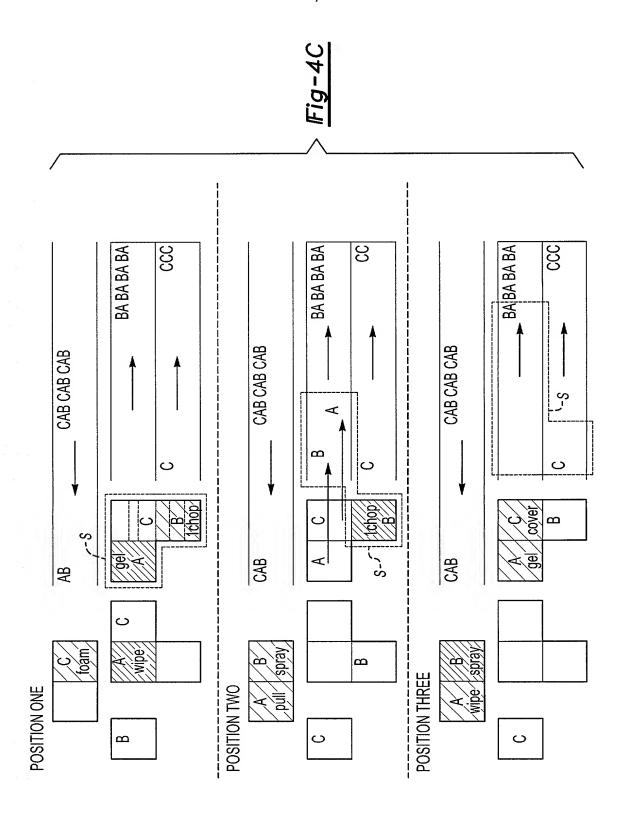


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